

Available in both setup (1615) and knockdown (1617) configurations, this sliding glass door is **the ideal solution to help bring the outside in for any home remodeling or renovation project**. Additional options such as blinds-between-the-glass and multiple interior and exterior color and hardware options allow you to customize the door to complement your unique sense of style. The 1615/1617 door is also available with the StormArmor™ impact-resistant product enhancement for storm-prone coastal applications.

PERFORMANCE FEATURES

- Warm-edge spacer system maximizes energy efficiency and improves seal performance of insulated glass units
- Saddle sill with heavy-duty dual rollers provide for easy operation
- Interlock at meeting rail helps reduce air infiltration
- Insulated double-strength tempered glass adds strength and dependability



Designed smarter, from the inside out

ENGINEERED TO PERFORM

- 4 ⁹/₁₆" frame depth
- 1/8" insulated glass
- Fin and Finless frames
- StormArmor package includes metal interlock, impact-resistant glass with HP low-E, argon, and preserve film to protect the glass until installation is complete (available on 2- and 3-Panel configurations)

CONVENIENCE & STYLE

The 1615/1617 features the following design details on every door:

- Dual tandem nvlon wheels
- Raised rail to protect wheels from debris
- Sturdy, all-aluminum track

SAFETY & SECURITY FEATURES

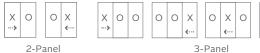
- Standard tempered glass is four times stronger than non-tempered glass and safer if broken
- Optional exterior key lock for convenience
- Optional foot lock or security bar for added security and piece of mind

SIZING

MINIMUM & MAXIMUM (available in 1/4" increments)

- 2-Panel
 - Standard: 60"-951/2" wide x 63"-951/2" high
 - Impact: 60"-951/2" wide x 63"-951/2" high
- 3-Panel
 - Standard: 80"-106" wide x 63"-951/2" high
 - Impact: 80"-141" wide x 63"-95½" high
- 4-Panel
 - Standard: 96"-139 1/16" wide x 63"-95 1/2" high
 - Standard: 139 7/16"-187" wide x 63"-79 1/2" high

PANEL OPERATION*







ENERGY-EFFICIENT GLASS PACKAGES

Our dual-pane insulated glass package options help save on heating and cooling costs while enhancing home comfort

- In cool weather, insulated glass provides outstanding thermal performance to keep interior glass surfaces closer to room temperature, eliminating cold spots near doors
- In warm weather, it helps reduce solar heat gain and minimize glare to improve interior comfort
- Able to meet ENERGY STAR® requirements in North-Central, South-Central, and Southern climate zones

| U-VALUE | SHGC |
|---------|--|
| 0.28 | 0.28 |
| 0.28 | 0.25 |
| 0.28 | 0.20 |
| 0.28 | 0.18 |
| 0.23 | 0.24 |
| 0.24 | 0.22 |
| 0.35 | 0.20 |
| 0.38 | 0.18 |
| 0.35 | 0.14 |
| 0.38 | 0.12 |
| | 0.28 0.28 0.28 0.28 0.23 0.24 0.35 0.38 0.35 |

Note: all values based on standard 1/8" and impact 1" dual-pane laminated IGU unless noted otherwise









CREATE A CUSTOMIZED LOOK

HARDWARE FINISH OPTIONS

- White (std on white)
- Brass
- Almond (std on almond)
 Bright Chrome
- Clay (std on clay)
- Black Nickel Black (exterior with

white interior only)

AESTHETIC OPTIONS

Brushed Chrome

Integral blinds-between-the-glass

GRID TYPES & SIZES

- ⁵/₀" flat grids-between-the-glass
- ¹/₈" flat grids-between-the-glass
- 11/16" sculptured grids-between-the-glass

GRID PATTERNS







Colonial

9-Lite Perimeter

6-Lite Perimeter

VINYL/EXTRUDED COLORS



LAMINATES[†]







Hillside Oak Natural Oak Cherry

EXTERIOR PAINT





Forest Green

Bronze

* View from outside looking in; X=operating; O=stationary XOO, OOX, and OXXO available on 1617 knockdown only OXO and OXXO not available with StormArmor package

- † Laminates available with 5/8" flat or 11/16" sculptured grids only; available on interior only
- ‡ Exterior paint available with "1/16" sculptured grids only; silver and black not available with woodgrain interiors



OUR MISSION

Getting It Right Every Time

We build each of our products the same way we built our company: with integrity and precision. Every MI window and door is handcrafted in the United States using state-of-the-art manufacturing techniques, and is backed by vigorous in-house testing procedures. We are 100% committed to offering the styles, value, and performance you're after.

Discover everything we have to offer at miwindows.com, or by calling 1-717-365-3300.